

Carbide End Mill Request Form

Distributor/customer name				If a distributor inquiry list end user name, city, & state			
Address				City, Zip code			
Telephone				Email			
Date				Name of contact			
□ Enquiry □ Order				rame or contac			
		ed parameters into th	ne boxes)				
Reference tool / basic tool (ArtNo.)							
1	Dimensions	Shank length			Reach		
	-		>		Flute length	No. of cutting edges	
	Shank	-Ø	Neck Ø			Step Ø* Nom. Ø	
	Shank	form			Cutting edge length and angle*	Chamfer/radius	
	see 2				length and angle*	see 3	
	Total length						
					-1		
		with internal co	ooling		* on	ly with step milling cutters	
2	Shank form					ŀ	
		Plain shank	Flatted shar	nk	Whistle Notch		
	Chamfer/						
3	radius						
		Chamfer	Corner radius	Ball nose	Size		
А	Geometry						
4		Type N, W, H	Type NF	Type NRf, HR	Type WR		
	Material	,,,,,,,,	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	.,, μο		
5	Coating	☐ Solid carbide	☐ HSS M42	☐ HSS-PM	☐ other:		
		☐ Bright	☐ SuperA-coated	☐ A-coated	☐ FIRE-coated		
	Operation	22	<i>A</i> ,	A		Depth of cut:	
6				b		Width of cut:	
		Slotting	Roughing	Finishing	Tracing		
7	Application	Workpiece material:			Requ quar	uired ntitv:	
		Hardness:			8		