

Company	Customer No.
Contact Person	
Address	
Country	
Phone	Fax
E-Mail	

Quantities: from 5 to 100 pieces

All length and diameter measures in mm

Workpiece material:

Material hardness:
(N/mm² or HRC)

Depth of thread:

Depth of hole:

Application:



Tapping



Forming

Type of thread:



Through hole



Ground hole

Thread direction:

left hand

right hand

Coolant:

Type of inner cooling:

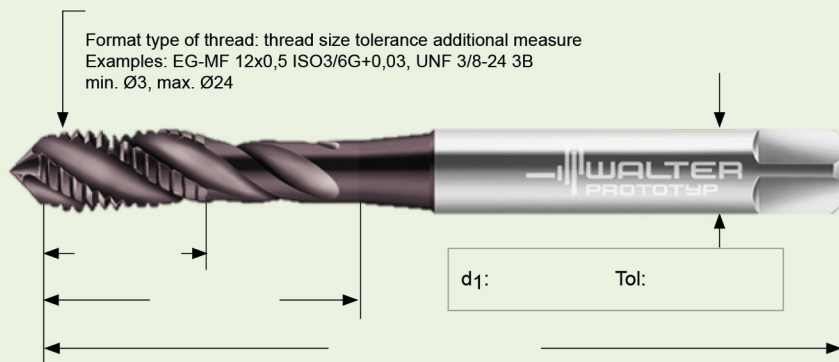
Lubricant:

Construction dimensions / thread description:

Type of thread:

*only cutting tools

Format type of thread: thread size tolerance additional measure
Examples: EG-MF 12x0,5 ISO3/6G+0,03, UNF 3/8-24 3B
min. Ø3, max. Ø24



Shank type / dimension norm:

Reinforced shank



DIN 371, DIN 2184-1R, DIN4035R

Through shank



DIN 376, DIN 374, DIN 2184-1T, JIS
DIN4035T, DIN-ANSI, ANSI, ANSI-DIN

Square dimensions according to ISO

Specification:



straight flute spiral point
Form B (3-5 pitches)



straight fluted



spiral fluted
left hand helical



Former



Former with flute
No. of flutes/forming edges*
*n.a. = according to standard

possible tool types: (HSS-E / HSS-E-PM)

Protodyn®: all types also with coolant flutes

Lead type:

*only cutting types

Lead length:

Coating:

* = Leadtime 3 weeks

Tip detail:



with point



stepped point



internal center



without point